

SPORTOE 1SL BOX TOE MATERIAL

The new and improved SporToe 1SL material is an extension of our Verge and Vantage family. It is a high quality thermoplastic material that provides excellent shape retention of the last, remains resilient, and has a great feel. It is everything you want from a box toe material and more. In addition to all the performance advantages of unmatched resiliency, shape retention and moisture resistance, Sportoe has a 50+% recycled content and is available in our Zero Waste program. All in all Sportoe provides a very green, high quality and cost effective solution for your box toe needs.

Standard offerings are listed below but custom options can be made available to suit the application.

GRADE	GAUGE (±7.5%)
SPORTOE 15 1SL	0.40 mm
SPORTOE 20 1SL	0.48 mm

Composition

A proprietary blend of resins with a polyester backer on one side and a hot melt adhesive on the other. This construction best aligns with factory processing for most sport shoe and dress shoe manufacturing. The adhesive offers superior bonding strength to all upper and lining materials including the most difficult uppers such as high oil content leathers.

Work Preparation

Cutting: SporToe can be cut in vertical or horizontal direction. This will allow for optimum cutting yields.

Heat Activation: Recommend Bond Line temperature of 80°C but product is designed to work within a range of 80°C -90°C.

Cold Mold: Recommend to use cold mold with temperature of -5°C and sufficient dwell time to secure minimum bond-line temperature of 30°C.

Orientation: Product has hot melt adhesive on one side and a polyspun backer on the other. It can be bonded to upper using heat press in either direction between upper and lining.

Zero Waste Program

This product is eligible for Stanbee Zero Waste program and can be ordered as cut part instead of the sheet format. This allows all the cutting waste to be recycled in house and provides a greener solution. All that is required is a DXF file and the appropriate information required for printing on the part.

General Information

Sheet Size: 40" x 60" (101.6cm x 152.4cm)

Area: 1.852 SY – 1.548 SM

Packaging: Sheets are put on pallets of 500 sheets per pallet.

Storage: Store in a dry cool area. Shelf life is unlimited.

Patent: SporToe ® products are approved and protected under US patent 7,975,404, other foreign patents and US / foreign applications pending.

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